

# Group 31 Water Form Hangers

- Standard Damps
- Alcolor

## Standard Dampening GTO46 / GTO52 Sold as Assembly

**Operator Side Upper**



**31-A**  
Bearing Support #42.030.004  
Bearing #42.030.002

**Drive Side Upper**



**31-B**  
Bearing Support #42.030.003  
Bearing #42.030.001

**Operator Side Lower**



**31-C**  
#42.030.006  
Dampening Roller Bearing

**Drive Side Lower**



**31-D**  
#42.030.005  
Dampening Roller Bearing

## Standard Dampening MO Offset Sold as Assembly

**Operator Side Upper**



**31-E**  
Swiveling Lever #43.030.001  
Bearing Support #43.010.032

**Drive Side Lower**



**31-F**  
Swiveling Lever #43.030.003  
Bearing Support #43.010.032

**Operator Side Lower**



**31-G**  
Swiveling Lever #43.030.002  
Bearing Support #43.010.033

**Drive Side Upper**



**31-H**  
Swiveling Lever #43.030.001  
Bearing Support #43.010.033

## S-Offset / SORK/Z / SORM/Z / SOR/Z / SORD/Z / SORS/Z 1 Color and 2 Color



**31-I**  
Swiveling Lever #66.030.002  
Drive Side Lower



**31-J**  
Swiveling Lever #66.030.003  
Drive Side Upper



**31-K**  
Swiveling Lever #66.030.005  
Operator Side Upper



**31-L**  
Swiveling Lever #66.030.004  
Operator Side Lower

## SM 72 / 102 early style



**31-M**  
Swiveling Lever #93.030.002  
Drive Side Lower



**31-N**  
Swiveling Lever #93.030.003  
Drive Side Upper



**31-O**  
Swiveling Lever #93.030.005  
Operator Side Upper



**31-P**  
Swiveling Lever #93.030.004  
Operator Side Lower

## Alcolor Journal Side Frame Assemblies



**31-Q**  
MO Alcolor Drive Side  
Bearing Plate D.S. #63.030.514  
Journal Box #63.030.555



**31-R**  
MO Alcolor Operator Side  
Bearing Plate O.S. #63.030.515  
Journal Box #63.030.556



**31-S**  
SM72 SM102  
#71.030.232 Operator Side



**31-T**  
SM72 SM102  
#71.030.233 Drive Side

## 72 / 102 / S Water Form Cups A.K.A. Dampening Roller Bearing



**31-U**  
Water Form Cup, Op Side, Upper  
#66.030.007



**31-V**  
Water Form Cup, Drive Side, Upper  
#63.030.006



**31-W**  
Water Form Cup, Drive Side, Lower  
#93.030.010



**31-X**  
Water Form Cup, Op Side, Lower  
#93.030.011